

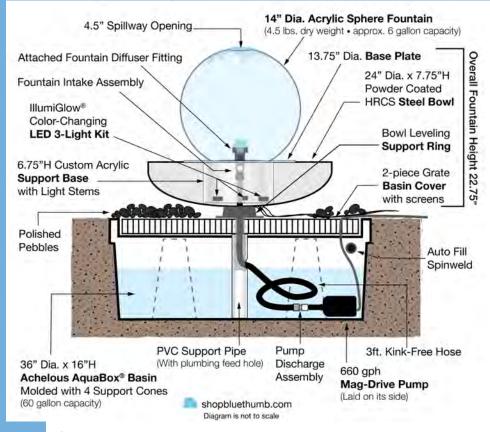
# 14" Crystal Sphere Fountain Kit

**Installation Manual** 



For use with 14" Crystal Sphere Fountain on a 36" Achelous AquaBox® Basin

# 14" Crystal Sphere Fountain Kit Diagram



# **Good to Know Prior to Install:**

#### **Fill and Drain Times**

Turn on the fountain pump. It takes approximately 10-15 minutes to fill the sphere, which then fills the bowl with water. When you turn off the fountain pump, it takes approximately 5-10 minutes to drain the fountain system.

# Maintaining Water Level in the Fountain

The pump will fill the sphere, lowering the level of water in the basin. When the sphere is full of water it will spill over from the opening in the top and spill down the sphere onto the base and then into the bowl. At this point your basin will be about 1/2 empty. **Do not add more water to the basin once the pump is running** unless the pump is sputtering or drawing air. Overfilling the fountain system will cause the basin to overflow when the pump is turned off.

# **Keep Vegetation Away from Fountain**

Glass refraction may occur while this acrylic fountain sphere fountain is running. The Steel Bowl lowers risk, however, proper maintenance including vegetation clearance around equipment will help prevent wildfires.

# 36" ACHELOUS AQUABOX® BASIN INSTALLATION

#### **INCLUDED WITH BASIN:**

- 36"diameter x 16"H Achelous Basin with 4 molded supports
- · 2-piece Grate with screening added
- · 2 Pump Access Covers
- 1 PVC Center Support

#### **Recommended Tools for Installation:**

Shovel, Marking Paint, Level, Rake and/or Tamp

Be certain to avoid underground utilities. If uncertain call your utility company or Miss Dig.

# STEP 1

#### Choose Location for Basin

**1a** Locate your fountain near your preferred viewing area where both water and electricity services are accessible. Be certain to avoid underground utilities.

**1b** Clear the area and prepare to excavate by tracing the fountain basin using marking paint.

# 1a



# STEP 2

#### Excavation of Basin Area

2a Using a shovel dig 90 degrees into the ground, slightly wider and just as deep as the fountain basin making sure to remove any sharp rocks or roots.

**2b** NOTE: If installing a splash apron, make sure the basin is about 1½" below grade, allowing you to slope the surrounding terrain toward the basin.







**IMPORTANT Level** the bottom of the hole across the entire basin, add sand or small gravel if needed. **Tamp** to ensure no settling occurs after installation. Check again to make sure the center is level with the edges.





# STEP 3

#### Set Basin in Place

Set basin in the hole and verify that the box top is level and approximately 1" below grade.

Position the basin within the hole. Make sure the pump opening in the grate is orientated near electrical service.



# STEP 4

#### Level

Using a level, ensure the fountain basin remains level side to side. The basin should sit solidly on the leveled ground below. Hanging the lip of the basin on the surface can cause the basin to buckle over time.



# STEP 5

#### **Backfill**

Backfill around the box and soil using excavated soil or self-compacting material such as sand or pea gravel. When using excavated soil be sure to regularly compact with a tamper.

If your basin included a cardboard cover leave it in place while you backfill to prevent soil from falling into the basin.

# **Important for Filling your Basin**

# Once Achelous Basin is in place, clean and fill basin

Remove cardboard and vacuum out any dirt that may have fallen into the basin then wipe clean before adding water. It is very important to keep your water as clear as possible with this fountain style. Any floating particulate can be seen in the sphere.

You may fill your basin with clean water at this point.

# **CRYSTAL SPHERE FOUNTAIN INSTALLATION**

# STEP 1

#### **Place PVC Support & Grate**

Place PVC center support in center of basin. The hole in the side of the support should face away from installed grate toward the corner where the pump will sit.

Place the screened grate without pump access onto the clean, water-filled basin.



#### **Connect Plumbing to Pump**

2a Connect the PVC discharge assembly to the pump.2b Then attach black kink-free hose to the discharge

2b Then attach black kink-free hose to the discharge assembly.



# **Place Pump in Basin**

Place the pump assembly in the basin laying the pump on its side for better hose placement.

Feed the hose through side hole in PVC support and up through the center of the grate, leaving several inches of hose above the grate.

# STEP 4

#### Place the Screen and the Second Grate

Place the screen over the hose in the center opening. Slide the second grate in place under the screen. The access should be over the pump. Pull the pump cord through access in the grate without getting the plug wet. The cord will pass through the notch in the cover.



# **Support Ring Placement**

This support ring will allow the metal bowl to be easily leveled without shims, simply by shifting it. Place support ring over the hose in the center of the grates. Lay the lights next to the hose with the cords extending through the notched area on top of the support ring. Direct both the light and pump cords toward the electrical source.













# STEP 6a

#### **Metal Bowl Placement**

Lift the metal bowl onto the basin. Hold at an angle to be able to pass the hose and lights through the hole in the bottom.



# STEP 6b

# **Bowl Plumbing and Lighting Set Up**

Tilt the bowl while feeding the hose and lights up through the bottom of the bowl. Gently set the metal bowl centered on the ring and visually level it, sliding the bowl for adjustment.



# STEP 7

# **Place Acrylic Sphere Support Cylinder**

Center the Acrylic Support Cylinder in the bowl while reaching through to pull the lights and water hose up through the hole in the bottom.



# STEP 8

# **Light Placement**

Slide the lights on the three posts in the Support Cylinder. These posts are designed to hold the lights in place. The light cords should pass through the notches on the Support Ring, under the Metal Bowl, then across the basin ready to be plugged in.



# STEP 9

# **Sphere Fountain Placement**

- **9a** Attach the quick disconnect intake assembly to the pre-installed water flow control at the bottom of the sphere.
- **9b** Lift the sphere and balance gently on the bowl's edge taking care not to scratch it.
- **9c** Attach the hose to the other end of the quick disconnect intake assembly.

# **STEP 10**

#### **Set Acrylic Sphere Fountain in Place**

Notice that the sphere's base plate has a groove that matches the diameter of the support cylinder rim. Gently set on the support base so that the groove in the base sits perfectly on the acrylic support cylinder's rim.

It is important that the fountain is leveled before adding water to the sphere and metal bowl as they become very heavy.



#### Level the Metal Bowl

Using a 2-3 foot level, place on the metal bowl from 2-3 positions. Slide the bowl on the support ring to easily adjust without needing shims.



#### **Adjust the Acrylic Sphere and its Base**

Adjust the sphere base by adjusting the way the acrylic support sits in the bowl. You may use a level placed on the bowl and check the height difference all around, or use a level smaller than 2 ft.

Do not make adjustments to the sphere once the sphere is full of water.



#### Fill the Fountain and Plug in Lights

You may plug the lights in at any time. Turn on the fountain pump. It takes 10-15 minutes to fill the sphere, which then fills the bowl with water.

When you turn off the fountain pump, it takes approximately 5-10 minutes to drain.



# **ENJOY!**

Lit up at night or reflecting the surrounding landscape by day, this is a fun unique fountain for any yard or garden.











# **Tips & Maintenance**

#### **General Fountain System Maintenance:**

Add ½ to 1 ounce of algae treatment to the water as needed. A 16oz bottle of Algae D-Solv® has been included, which should last about 4-6 months. Muck Buster® will break down debris, use according to directions. It is less effective if used during algaecide treatment. If you have questions or would like to order more water treatments from Blue Thumb at 888-619-3474, or online at shopbluethumb.com.



Algae D-Solv® #PB2002

# **Cleaning the Sphere:**

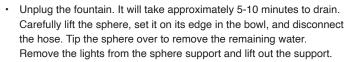
- Always use plenty of water. Included is an acrylic-safe algae scrub pad.
  Use to gently wipe the algae from the sphere. For deeper cleaning, you
  may need to disassemble and remove the sphere from the basin. Use
  plenty of soapy water and a clean cloth or towel to clean the sphere, its
  support base and the metal bowl. Rinse thoroughly.
- If the water is excessively dirty, you may need to shut off the fountain and drain the water from the basin. This can be accomplished by using a wetdry vac to remove water, or using the pump and a garden hose. Attach the garden hose to the pump to out the water from the basin. Once empty, refill and reassemble.



Acrylic-safe Algae Scrub Pad

# Winterizing:

Do not drain the basin during the winter months - allow the water to freeze
in the basin so that the ground doesn't cause the basin to rise or "pop up"
from expansion of the freezing soil around it.



 We suggest cleaning before storing. You may place a small bag or cover over the lights and the hose and leave for winter. Leave the water in the basin over winter. Before restarting the fountain in the spring, you may want to empty the basin of water, clean the pump and pump filter, and refill with clean water.



Muck Buster® #PB2682



# **Spring Start-Up:**

Once everything has thawed in the spring we recommend draining the
water in the basin and replacing it with fresh, clean water. A wet/dry
vacuum works well for removing water and accumulated debris. Refill with
clean water. Reassemble Fountain. Reconnect the pump and plug it in.

If you need replacement parts please contact us directly at **888-619-3474** or email us at **sales@bluethumbponds.com**.